

Work Order ID 57042

March 18, 2010 7:47:56 AM



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Item ID: D205-541-048

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, RH

Start Date: 3/18/10 Start Qty: 3.00



Cust Item ID:

Required Date: 3/18/10 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-541

Rev G

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

1 X D205-541-048 B38733

2 X D205-541-048 B56556

REMOVE BOLTS 6 X AN3-13A AND

REPLACE WITH 6 X AN4-13A, PER ICA

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/18

X3

C 10/3/18 @



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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

RE-PACKAGE PER PPP USING ORIGINAL B/N

Run 3/18 (3)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ADD A COPY OF THIS W/O WITH
EACH OF THE ABOVE B/N'S*MF 10-3-18*
100419

Picklist Print

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Work Order ID: 57042

Parent Item: D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments: IPP Rev:A new issue 08-02-19 verified by: LL
IPP Rev:B Ecn 1157 08-03-19 DD verified by:

Start Date: 3/18/10

Required Date: 3/18/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-13A Bolt		Purchased	No			120	Each	73.0000	18.0000			

Removed

*674660
104746 + 18*

S
B
AN4-13A
Bolt

Purchased

No

Warehouse
Location
Main Warehouse
ST351
104746

Loc Qty

Loc Code

73

73

Each

252.0000

18.0000



Rep 3/18

Warehouse
Location
Main Warehouse
ST357

Loc Qty

Loc Code

252

102

50

100

113749
114108
114181

1113749

... CONTINUED FROM PAGE 47

QTY -043	QTY -044	QTY -045	QTY -046	PART NUMBER	DESCRIPTION
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

25.7 D205-541-047/-048 HELI-ACCESS-STEP™ PARTS LIST

QTY -047	QTY -048	PART NUMBER	DESCRIPTION
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

25.8 OPTIONAL EQUIPMENT

REFERENCE ONLY

QTY -049	PART NUMBER	DESCRIPTION
X	D205-541-049	LINER KIT
1	D2446	SIGN PLATE
1	D2509	LINER (BASE)
1	D2511	LINER (END)
6	MS24693S272	SCREW
6	A3235-020-935	WASHER
6	NAS679A3W	NUT
4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

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List Lots

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Criteria : Item ID: D205-541-048 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D205-541-048 Heli-Access-Step, RH	Main Warehouse FG104	38733	3/16/10	1.0000	QC21	CHG001	
	Main Warehouse FG104	56556	3/16/10	2.0000	QC21	CHG001	
Total:				3.0000			

